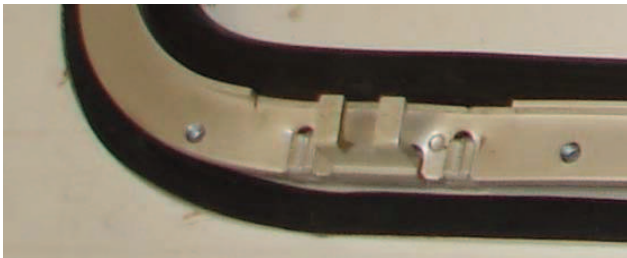


NEW STANDARD PORTLIGHT

LENS REPLACEMENT ON PRE-2000 PORTLIGHTS

From its introduction in 1997 to June 2000 the (New) Standard Portlight was made with hinges and handle catches fixed to the frame with a pressing / staking process.

This type hinge / handle catch attachment is not user serviceable.

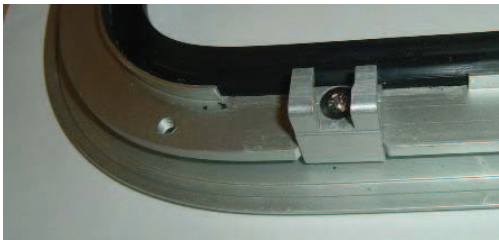


Handle catch fitted with pressed / staking process



Hinge of type fitted with pressed / staking process

In June 2000 the portlight was changed to use screwed on hinges and handle catches that are user serviceable. The hinges and handle catches sometimes have packers under them to control the seal compression.



Handle catch fitted with screw



Hinge of type fitted with screw

In 2008 the hinges were changed from using M4 fastenings as hinge pins to M5 fastenings as hinge pins. These do not fit the M4 hinge and on pre-2000 units made from 1997 to 2000 hinges cannot be changed.

On units made from 1997 to 2000 it is necessary to order special lenses. These are on part numbers

361703990	NEW ST 0 GRY LENS PRE2000 M4
361704990	NEW ST 1 GRY LENS PRE2000 M4
361705990	NEW ST 1RE GRY LENS PRE2000 M4
361706990	NEW ST 2 GRY LENS PRE2000 M4
361707990	NEW ST 3 GRY LENS PRE2000 M4
361708990	NEW ST 4 GRY LENS PRE2000 M4
361709990	NEW ST 46 GRY LENS PRE2000 M4
361710990	NEW ST 44 GRY LENS PRE2000 M4
361711990	NEW ST 5 GRY LENS PRE2000 M4
361712990	NEW ST 7RE GRY LENS PRE2000 M4

On units made from 2000 to 2008 with screwed on hinge and M4 hinge pins the hinges can be changed to fit the new lens.

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