



application by brush



vacuum coater



brushing machine



non dimension
stable wooden
constructions



stir before use



water thinnable



store and transport
in a frost free area



store in a cool place



cleaning of
equipment with
water

Product description - Ready to use

- high water vapour permeability
- good UV protection

Waterborne, translucent, matt, primer-mid coat and finish for wooden constructions. Suitable as a one pot- 3 coat system, exterior.

Colour With the choice of the different translucent colours, one should observe the Rosenheimer paint classification table. All translucent colours can be mixed with each other. The optical appearance of different systems can differ depending on substrate and wet film thicknesses, for this reason one should make trials before application.

Dark translucent colours give better weather durability than light colours. Colourless systems are not suitable for exterior.

Timbers which contain extractives i.e. Oak, Larch or tropical woods can cause discolouring - these can appear after weathering.

Translucent, colour tints i.e. from the Joinery Colour Collection.

Gloss level Matt

Binder type Acrylic -Alkyd resin combination

Pigments Light genuine, weather resistant translucent pigments

Density (specific weight) approx. 1,00 - 1,03 kg/l

Packaging 1/2 l, 1l & 5l

Processing Vacuum coater

Brushing, brushing machine

Consumption 100-150 ml/m²

Thinning Do not thin down

Application temperature 15-25 °C for substrate, air and material at approx.60 % R.H.

Drying times Drying at 23 °C/50 % R.H. DIN 50014

Dust dry: after approx. 30 Minutes

Sandable: after approx. 4 hours

Recoatible: after approx 4-6 hours waterborne

Cleaning of equipment Clean directly after use with water or washing up liquid or with ST 830* (cleaning agent).

Storage Minimum storage stability of sealed containers at room temperature: 1 year. Opened cans must sealed correctly! Store in a cool but frost-protected area.

Disposal Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.

Hazard identification In accordance with EC guide lines - Material safety data sheet, point 15.

Warning Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.

General instructions The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one primer and one intermediate coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 C).

For use in a technical industrial companies and exclusively released for Sikkens systems recommendations.

VOC guideline EU limit value for this product (Kat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 50 g/l VOC.

Relevant information The here mentioned coating system is only an example, other systems are possible.

One should seek advise from the Sikkens sales representative or contact the technical centre.