

# **USER'S MANUAL**

# Piccolo 4, Piccolo 5 and M-GV 1 Piccolo genverters for marine use





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## **EC Declaration of Conformity**



## 1 INTRODUCTION

## 1.1 GENERAL

This manual serves as a guideline for the safe and effective operation, maintenance and possible correction of minor malfunctions of genverters listed below.

It is therefore obligatory that every person who works on or with these genverters must be completely familiar with the contents of this manual, and that he/she carefully follows the instructions contained herein. Both safety and durability rely very much on the correct identification, installation and a good understanding of ratings, features, design, maintenance and operation procedures.

The information, specifications, illustrations and statements contained within this publication are given with our best intentions and are believed to be correct at the time of going to press.

This manual is valid for the following models:

Art. no.	Description	
49001005	M-GV 1	
49002055	Piccolo 4 (120V/60Hz)	
49003005	Piccolo 5	
49003006	Piccolo 5 (ungrounded)	
49013005	Piccolo 5 (automatic rpm control)	<u> </u>
49003055	Piccolo 5 (120V/60Hz)	

Our policy is one of continued development and we reserve the right to amend any technical information without prior notice.

Whilst every effort is made to ensure the accuracy of the particulars contained within this publication neither the manufacturer, distributor, or dealer in any circumstances shall be held liable for any inaccuracy or the consequences thereof.

## 1.2 SERVICE AND MAINTENANCE

Regular service and maintenance should be carried out according to the directions in this manual. For service and maintenance one can appeal to the manufacturer or the dealers.

## 1.3 GUARANTEE

WhisperPower guarantees that this genverter has been built according to good workmanship, according to the specifications in this manual and according to European Community safety regulations.

During production and prior to delivery, all of our genverters are tested and inspected.

This genverter's proper operation is subject to guarantee. The period and conditions of this guarantee are laid down in the general conditions of delivery as registered with the Chamber of Commerce and Industries for the North of the Netherlands number 01120025 and are available on request. The guarantee period is two years, limited to 1000 running hours. Some aspects of our guarantee scheme are given here in more detail:

Guarantee does not cover failures that are caused by misuse, neglect or a faulty installation.

WhisperPower cannot be held responsible for damage caused by the genverter running unattended.

#### 1.4 LIABILITY

WhisperPower does not accept responsibility for damage, injuries or casualties which are the result of operation of the genverter in specific conditions which brings dangers which could not be foreseen, or could be avoided by additional measures. WhisperPower does not accept liability for damage due to use of the genverter, possible errors in the manuals and the results thereof.

## 1.5 IDENTIFICATION

All required identification data are on the identification plate, providing the following information

The identity of the genverter is given by the SERIAL NUMBER.

## **POWER**

The identification plate gives the maximum load in kVA (= kW) calculated with power factor one. When calculating a load one should always take into account the power factor or cos phi of this load. The load should never exceed the nominal power as shown on the identification plate. Power is rated at an ambient temperature of 25°C. For higher temperatures the genverter has to be de-rated.

The identification plate also shows the maximum CURRENT that is acceptable at the specified frequency, voltage and power factor.

DC VOLTAGE is the voltage of the starter battery.

The (approximate) net dry WEIGHT is shown in kg. This is without fuel, oil, cooling liquid, packing and external installation equipment.

The CE symbol shows that the genverter has been built according to European Community safety regulations. Refer to EC Declaration of Conformity for more details.

## 2 INFORMATION

## 2.1 SAFETY

## 2.1.1 Warnings and symbols

Safety instructions and warnings are marked in this manual by the following pictograms, indicating that a piece of equipment, routine, circumstance, procedure, etc. deserves extra attention:



## WARNING

This warning symbol draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in damage or destruction of equipment, severe personal injury or loss of life.





#### WARNING

This symbol indicates that a potential hazard exists caused by moving parts and draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in severe personal injury or loss of life.



## WARNING

This danger symbol refers to toxic danger caused by Carbon monoxide (CO) and draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in severe personal injury or loss of life.



#### DANGER

This danger symbol refers to electric danger and draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in electrical shock which will result in severe personal injury or loss of life.

#### 2.1.2 General

When correctly installed and used in normal circumstances this genverter fulfils EC safety regulations. This genverter could be part of an installation or could be used in a way that additional regulations of the EC or other authorities have to be taken into account. Refer to the Declaration of Conformity in this manual.

Circumstances could make it also necessary to take additional measures. Be aware of wet conditions and hazardous environments caused by explosive gases etc.

## 2.1.3 Organizational measures

The user must always:

- have access to the user's manual;
- be familiar with the contents of this manual. This applies in particular to this chapter, Safety Guidelines and Measures.

## 2.1.4 Maintenance & repair



## WARNING

When service has to be carried out while the engine is running, be aware of moving parts.

If the Piccolo 4/5 is switched off during maintenance and/or repair activities, it should be secured against unexpected and unintentional switching on:

- remove the AC supply;
- remove the connection to the batteries;
- be sure that third parties cannot reverse the measures taken.

If maintenance and repairs are required, use original spare parts only.

Always consult the manual before carrying out maintenance.

#### 2.1.5 Electrical safety

Warning signs indicate parts which could be live.

- Check all wiring at least once a year. Defects, such as loose connections, burned cables etc. must be repaired immediately.
- Do not work on the electrical system if it is still connected to a current source. Only allow changes in your electrical system to be carried out by qualified electricians.
- Connection and protection must be done in accordance with local standards.

## 2.1.6 Operation

There are no external moving parts like fans and V-belts. The hot parts of the engine are covered by the sound shield and therefore the Piccolo 4/5 is very safe when the sound shield is closed.

Nevertheless take note of the signs on the genverter which show symbols in a triangle indicating danger.

- The genverter should be operated by authorized personnel only.
- Be aware of hot parts and especially parts of the exhaust system and the cooling system.
- Do not use the genverter inside a boat house or in other enclosed areas.
- If the genverter is unsafe, fit danger notices and disconnect the battery positive (+) lead so that it cannot be started until the condition is corrected.
- Do not attempt to operate the genverter with a known unsafe condition. Shut off the main circuit breaker or disconnect the battery positive (+) lead prior to attempting any repairs or cleaning inside the enclosure.
- Always consult the manual before carrying out maintenance.
- Do not change the settings without consulting the manufacturer. Keep a record of setting changes in this manual.

## 2.1.7 Fire and explosion

Fuels can be flammable. Proper handling limits the risk of fire and explosion.



## WARNING

Never use the genverter in situations where there is danger of gas or dust explosion or potentially flammable products!

 Avoid refilling the fuel tank while the engine is running. When oil or fuel is leaking do not use the genverter.



- Hydrogen gas possibly generated by batteries being charged is explosive. Ensure proper ventilation. Do not smoke or allow sparks, flames, or other sources of ignition around batteries.
- Keep a fire extinguisher on hand.

#### 2.1.8 Chemicals

- Fuels, oils, coolants, and battery electrolyte can be hazardous if not treated properly. Do not swallow or have skin contact with these liquids. Do not wear clothing that has been contaminated by fuel or lubricating oil.
- On no account allow any unprotected skin to come into contact with the injector spray as the fuel may enter the blood stream with fatal results.
- Engines may be fitted with seals or O-rings manufactured from "Viton" or similar material. When exposed to abnormal high temperatures in excess of 400°C an extremely corrosive acid is produced which cannot be removed from the skin. If signs of decomposition are evident, or if in doubt, always wear disposable heavy duty gloves.

## 2.2 TRANSPORT, LIFTING AND STORAGE

When lifting the genverter avoid any risk of personal injuries, do not stand under the genverter.

- Use soft slings to avoid damage
- On the engine is a lifting hoist eye which can be used to take the genverter out of the capsule. It can also be used to lift the complete genverter including the capsule.
- After transporting the genverter check for damage before installation.

- Long term storage can have detrimental effects on engine and alternator. The engine should be put through an engine preservation procedure. (Refer to the maintenance chapter).
- The alternator windings tend to condense. To minimize condensation, store the genverter in a dry and warm storage area.
- Follow the battery manufacturer's instructions when storing the battery.

## 2.3 FEATURES

## 2.3.1 Construction

The genverter incorporates a diesel engine which has a permanent magnet alternator in the flywheel. The engine is mounted on a steel base frame and mounted securely on a double set of anti-vibration mounting pads in a sound attenuated canopy. The output of the power from the alternator will be about 300V-400Hz and 400V-500Hz, depending on the engine speed.

#### 2.3.2 Documentation

Included in the delivery are:

- This user's manual (number: 40200821)
- An installation manual (number: 40200831)

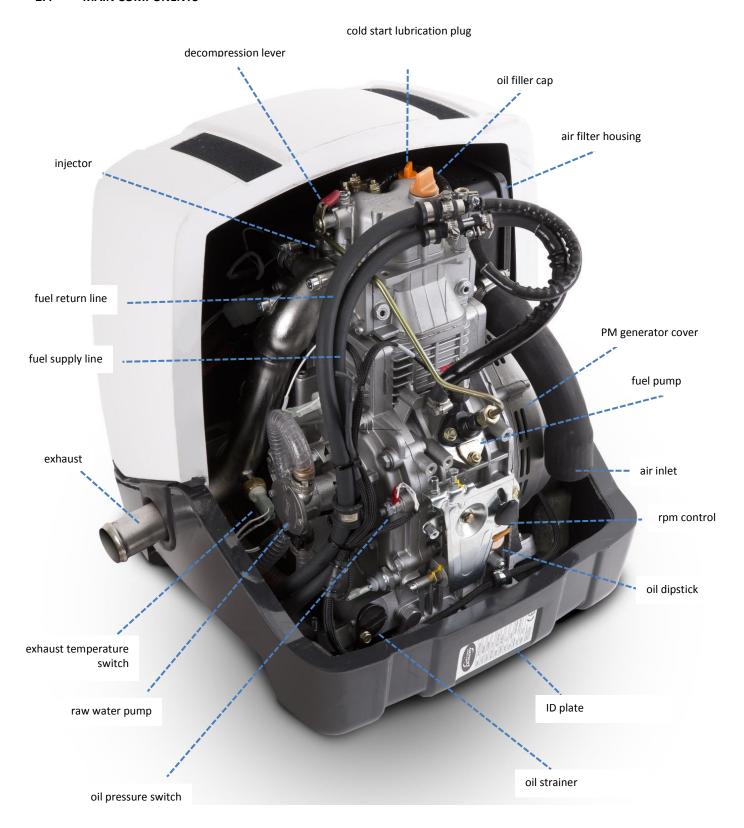
The user's manual contains a list of important maintenance and spare parts as well as a chapter on maintenance and problem solving. Manuals in other languages are available on request.

For installations using Digital Diesel Control the following documents are also included:

- DCC user's manual (number: 40200261)
- DDC quick reference guide (number 40200275)



## 2.4 MAIN COMPONENTS





## 3 TECHNICAL INFORMATION

## 3.1 PARTS AND RELEVANT FUNCTIONS

WhisperPower genverters are highly advanced systems. They combine new technologies from various fields such as engine technology, PM alternator technology and inverter technology.

## **3.1.1** Engine

The engine used in the genverter was developed by WhisperPower and is manufactured exclusively for WhisperPower. The concept is unique as the engine is fully cooled by oil. The same oil that is used for lubrication is also used for cooling. However the lubrication circuit is separate from the cooling circuit that has its own pump.

As the cylinder and cylinder head are surrounded by oil the noise of the engine itself is extremely low. The oil cooling makes it possible to apply the engine in an almost fully enclosed canopy, what makes the genverter even more silent. The oil is cooled by a relatively small heat exchanger, which is integrated in the sound shield canopy.

One could use the hot oil for generating heat (CHP Combined Heat and Power generation). For this application additional information can be provided by WhisperPower.

Further details can be found in 3.2.

## 3.1.2 AC Permanent Magnet Alternator

The Three Phase Permanent Magnet Alternator is incorporated in the flywheel and has a very high efficiency of 94% or higher because of the very high tech super magnets that are used. The output of the power from the alternator will be between 250V-300Hz and 400V-500Hz, depending on the engine speed. As the efficiency is very high, little cooling is needed. The alternator, which is open to the surrounding air, includes a fan that circulates air to cool the windings.



## WARNING

The alternator magnets are very powerful. Prevent drilling chips or metal parts from entering into the sound shield as these may be drawn into the alternator and cause the alternator to fail.



## WARNING

The alternator's magnetic field may cause false compass readings. This should be taken into account when installing a compass.

## 3.1.3 Starter battery charging

Depending on the installation, the started battery is charged by the PMG, by the DC PowerCube or by a separate battery charger.

## 3.1.3 Control (Piccolo 5 [230V] and Piccolo 4 [120V])

WP-PMG POWER MODULE GENVERTER

Through the WP-PMG Power Module Genverter, the user can control and operate the genverter.

By pushing the START button on the PMG control panel (refer to Figure 1) for two seconds, the control system is activated and will start the engine automatically. Pushing the STOP button (again hold two seconds) will stop the engine and the electrical system will be deactivated.

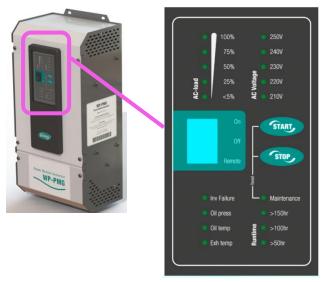


Figure 1: WP-PMG control panel (230V model shown)

The various control panels indicate the AC load. As far as PMG operation and functionality is concerned, the reader is referred to the PMG User's Manual.

## 3.1.4 Control (M-GV 1 Piccolo and Piccolo 5 [120V])

## 3.1.4.1 Alarms and shut-down

In the event of malfunctioning this will be indicated by the failure light, details will be shown on the display and the engine will be shut down. Three parameters are being monitored: oil pressure, oil temperature and exhaust temperature.

Exhaust temperature too high indicates that the injection of cooling water into the exhaust is being blocked .

All alarm switches are closed when no malfunction occurs. A contact is cut in the event of an alarm. This means that the genverter will not work when the alarm switches are broken or when there is a loose wire. The system therefore is intrinsically safe. The panel will display details about the alarm.

## 3.1.4.2 Control

The genverter can be operated by push buttons on the panel on the unit or on the remote control. Pushing the START button will activate the control system and will start the engine automatically. Pushing the STOP button will stop the engine and the electrical system will be deactivated. When using the genverter in an automatic mode the engine will start when



power is demanded, e.g. because of low batteries or another "event" that triggers the starting operation. Various automatic modes are available through the remote control panel. Refer to the DDC Operating manual for more information.

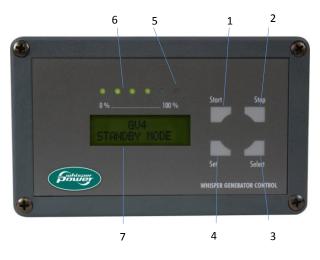


Figure 2: Local control panel

#### 3.1.4.3 Remote control panel

The remote control panel is used to make the various settings. It also displays parameters such as Voltage, Hz, Amps, and many others (refer to the DDC manual for details).

The connection between the remote control panel and the genverter control unit is made using plug-in connectors. A 10 m communication cable is in the standard supply. If necessary, a longer or shorter cable can be supplied. Multiple remote control units can be put in parallel by using the connectors on the back of the units (refer to installation instructions).



Start button
 Stop button
 Select button
 Failure lamp
 Load indicator
 Display

Figure 3: Digital diesel remote control panel

## 3.1.5 Fuel

4. Set button

## **SPECIFICATIONS**

The engine must only be used with diesel fuel oil which conforms to the standards for use in modern diesel engines.

Fuel free from water and contaminants is of the utmost importance. Detailed fuel specifications are listed in section 3.2.2.

#### **BIODIESEL**

The use of diesel fuels to a maximum blend of 5% (by volume) of Fatty Acid Methyl Esters (FAME) known on the market as 5B diesels is allowed as far as these B5 diesel fuels meet the requirements in section 3.2.2.

Biofuels should be supplied by recognized and authorized suppliers only.

## 3.1.6 Lubricating oil

## **SPECIFICATIONS**

The engine must be run on heavy duty lubricating oil meeting the requirements in section 3.2.3. A well-known brand is recommended.

It is very important to use the correct oil specification. Very often local oil suppliers recommend a higher API class, because they assume that a higher class is allowed. This is not the case. One should not follow these recommendations as these higher class oils contain additives that could cause high oil consumption.

Never mix different types of oil.

#### OIL VISCOSITY

We recommend multi grade oil 15W40. Cold or hot conditions a special grade could be applied according to the Viscosity Chart below:

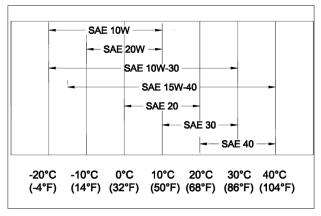


Figure 2: Viscosity chart

It is very important to select the right viscosity. Especially in cold conditions the viscosity of the oil should be low (so the oil should be "thinner") to keep the oil pressure in the cooling system within acceptable limits.

## OIL CAPACITY

The content of the crankcase should be:

- excluding heat exchanger and piping: 2 litre
- including heat exchanger and 2 m piping: 2.9 litre

Do not overfill with lubricating oil as this may have a detrimental effect on engine performance.

Refer to the maintenance chapter (Ch.5) for details.



## **LUBRICATING OIL PRESSURE**

- Minimum at idle:
   49 kPa (0,5 kgf/cm<sup>2</sup> 7psi)
- Normal at 3000 rpm:
   147 .. 490 kPa (1,5 .. 5 kgf/cm<sup>2</sup> 21 .. 71 psi)
- Minimum at 3000 rpm:
   98 kPa (1,0 kgf/cm<sup>2</sup> 14 psi)

## COOLING OIL PRESSURE

- Minimum at idle:
   149 kPa (1.5 kgf/cm²-21 psi)
- Normal at 3000 rpm (80°C):
   180 .. 220 kPa (1,8 .. 2.2 kgf/cm² 25 .. 35 psi)
- Maximum cooling oil pressure is protected by an overpressure switch that will trip at 550 kPa (5.5

 $kgf/cm^2 - 80 psi$ ).

In cold condition the pressure can be higher, but the alarm will be suppressed.

## **COOLING OIL TEMPERATURE**

- Maximum oil cooling temperature 120°C (oil out to the cooler).
- Minimum oil temperature 70°C.

## 3.1.7 Oil cooling heat exchanger

The engine is cooled by oil and not by cooling liquid. The Piccolo's oil cooled heat exchanger is not ventilated. The system is ventilated by the engine itself and no expansion tank is applied.

A dedicated interval recommendation can be provided for special applications by WhisperPower.



## 3.2 TECHNICAL DATA

## 3.2.1 General

	Piccolo 4/5 for marine use			
	49003005	49002055	49003055	
	49003006 (ungrounded)	4kVA	5kVA	
	49013005 (auto rpm)	120V, 60Hz	120V, 60Hz	
GENERAL SPECIFICATIONS				
Rated (apparent) power	5kVA	4kVA	5kVA	
Maximum power @ 25°C	4kW	3.2kW	4kW	
Continuous power @ 40°C	3.6kW	2.9kW	3.6kW	
Peak power, 5 seconds	200%	200%	200%	
RPM range	2800 3400	2800 3200	2800 3600	
Engine control	ECU in PMG / DDC [auto rpm]	ECU in PMG	DDC	
Power module for genverter	frame 1+	frame 1+	frame 2	
Nominal output voltage, frequency	230V, 50Hz (60Hz)	120V, 60Hz (50Hz)	120V, 60Hz (50Hz)	
Voltage tolerance	± 5%			
Frequency tolerance	± 0.1%			
MECHANICAL DIMENSIONS AND WEIGHT				
Genverter h × w × d	520 × 450 × 461mm			
Genverter dry weight	58kg (incl. GRP sound shield)			
WP-PMG h × w × d	420 × 196 × 148mm [frame 1+]	/ 451 × 200 × 174mm	[frame 2]	
WP-PMG dry weight	7.2kg [frame 1+] / 9.9kg [frame	2]		
WP-GVC remote panel h × w × d	55 × 144 × 22mm (table top, flu			
WP-GVC remote panel weight	0.4kg	G,		
Temperature range operational	-10°C 40°C, derating to zero a	t 65°C		
Temperature range storage	-20°C 70°C			
Protection degree	Engine compartment: IP21			
	Electronic compartment: IP21			
i	Liecti Onic Compartinent. If 21			
Max. operating angle	·			
Max. operating angle Relative humidity	25° in all directions			
Relative humidity	25° in all directions Max. 95% RH, non-condensing	ite. black metallic		
Relative humidity Material, colour	25° in all directions	ite, black metallic		
Relative humidity Material, colour ENGINE SPECIFICATIONS	25° in all directions  Max. 95% RH, non-condensing  GRP sound shield, RAL 9010 wh	ite, black metallic		
Relative humidity Material, colour ENGINE SPECIFICATIONS Engine brand	25° in all directions Max. 95% RH, non-condensing	ite, black metallic		
Relative humidity Material, colour ENGINE SPECIFICATIONS Engine brand Engine model	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh WhisperPower WP1			
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh WhisperPower WP1 4.8kW rated at 3600rpm, SAE J			
Relative humidity Material, colour ENGINE SPECIFICATIONS Engine brand Engine model Intermittent power Continuous power	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm			
Relative humidity Material, colour ENGINE SPECIFICATIONS Engine brand Engine model Intermittent power Continuous power Number of cylinders	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or each	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel	1349, ISO 3046/1	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h	1349, ISO 3046/1 nergize to stop (ungro	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum	1349, ISO 3046/1 nergize to stop (ungro	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa	1349, ISO 3046/1 nergize to stop (ungro	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre	1349, ISO 3046/1 nergize to stop (ungro	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl	1349, ISO 3046/1 nergize to stop (ungro	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange Service interval oil change	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or el 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl 200 hours	1349, ISO 3046/1 nergize to stop (ungro p I (standard included) uded)	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange Service interval oil change Engine cooling	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl 200 hours Indirect oil-cooling to sea water	1349, ISO 3046/1 nergize to stop (ungro p I (standard included) uded)	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange Service interval oil change Engine cooling Nominal control voltage	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl 200 hours Indirect oil-cooling to sea water Electrical 12VDC	1349, ISO 3046/1 nergize to stop (ungro p I (standard included) uded)	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange Service interval oil change Engine cooling Nominal control voltage Nominal starter battery requirement	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl 200 hours Indirect oil-cooling to sea water Electrical 12VDC 12V, 55Ah	1349, ISO 3046/1 nergize to stop (ungro p I (standard included) uded)	unded)	
Relative humidity Material, colour  ENGINE SPECIFICATIONS  Engine brand Engine model Intermittent power Continuous power Number of cylinders Operation principle Displacement Bore & stroke Air intake system Combustion air consumption Fuel Fuel consumption Fuel temperature Fuel lift pump Oil capacity Oil exchange Service interval oil change Engine cooling Nominal control voltage	25° in all directions Max. 95% RH, non-condensing GRP sound shield, RAL 9010 wh  WhisperPower WP1 4.8kW rated at 3600rpm, SAE J 4.3kW rated at 3000rpm 1 Energize to run (standard) or en 0,306 litre 78 × 76mm Naturally aspirated 0.42 m³/min Diesel 0.8 1.2 litre/h Max. 40°C at fuel injection pum Electrical pump 12VDC externa 2 litre External suction pump (not incl 200 hours Indirect oil-cooling to sea water Electrical 12VDC	1349, ISO 3046/1 nergize to stop (ungro p I (standard included) uded) r by heat exchange	unded)	



ALTERNATOR SPECIFICATIONS	ALTERNATOR SPECIFICATIONS			
Туре	Permanent Magnet Alternator (PM)			
Model	16Nm (5kW at 3000rpm), inner rotor, air cooled			
Nominal output	420V, line-line, 9.2A, 400Hz,			
	3 phase star configuration 533Hz			
Rotor / stator	105 419V line-line at 1000 4000rpm, 133 533Hz,			
Insulation grade	24 coils, 16 poles Class F, max. 155°C, 3.6kV, 500Hz			
Insulation grade	, , ,			
Peak efficiency	94%			
Cooling	Forced air			
Rotor balancing	ISO 1940 G2.5			
SOUND SHIELD SPECIFICATIONS				
Material	GRP, with inner bitumen layer			
Insulation	25mm layer			
Audible noise level open field	54dBA at 7 meter, 65dBA at 1.5 meter			
POWER MODULE SPECIFICATIONS				
Model	WP-PMG Power Module Genverter frames 1 + and 2			
Input voltage / max. current / frequency	220 440V, 22A, 200 400 Hz, 3 wire (L1, L2, L3) [frame 1+]			
	260 400V, 26A, 200 400 Hz, 3 wire (L1, L2, L3) [frame 2]			
Output voltage / max. current / frequency	230V, 28A, 50Hz, 3 wire (line, neutral, PE) [frame 1+]			
	120V, 30A, 60Hz, 3 wire (line, neutral, PE) [frame 2] 230V, 44A, 50Hz, 3 wire (line, neutral, PE) [frame 2]			
	120V, 53A, 60Hz, 3 wire (line, neutral, PE) [frame 2]			
Voltage Total Harmonic Distortion (nominal load)	1207  337, 0012, 3 Wife (illie, fleatid), 1 2) [frame 2]   < 5% THD			
Efficiency	Peak 97%, average 95%			
Cooling	Forced air cooling			
Generator control	Local start/stop; local read out module			
Optional generator control	automatic rpm control (order no. 49012005)			
Standard remote control	LED remote panel, 10 mtr cable,			
	plug and play RJ12 connectors			

## COMPLIANCE

Directives:

EMC 2004/108/EC, EMC 2004/104/EC (automotive), LVD 2006/95/EC

Standards:

EN 55022 (emission), EN 61000-3-2 (harmonics), EN 61000-4-11, EN 61000-3-3 (voltage fluctuations),

EN 61000-6-2 (immunity), EN 60950-1, EN 609335-1, EN 60335-2-29 (safety), EN 68-2-6 (vibration),

EN 6094 (maritime navigation and radiocommunication), UL 458 (power converters / inverters)

#### SYSTEM ACCESSORIES Base plate (optional) Aluminium mounting plate 600 × 400mm Wet exhaust hose Ø 40mm, 1%" Ø 40mm, 1%" Water lock Ø 40mm, 1%" Water gas separator Fuel filter / water separator 30micron Fuel inlet and return Ø 8mm tube Inlet valve / sea water scoop ½ .. ¾" inlet, Ø 12.5mm out Ø 12.5mm Water strainer Siphoning valve Ø 12.5mm Seawater inlet suction hose Ø 12.5mm Underwater inlet / filter Ø 12.5mm AGM 12V - 55Ah Starter battery



## 3.2.2 Fuel specifications

Diesel Fuel Specification	Location
EN590	European Union
Biodiesel: EN 14214	
BS 2869-A1 or A2	UK
No. 2-R, No 1-D, ASTM D975-94	USA
Biodiesel: ASTM D-6751	
GB252	China
ISO 8217 DMX	International
JIS K2204 Grade No.2	Japan
KSM-2610	South-Korea

## 3.2.3 Lubricating oil specifications

The engine must be run on heavy duty lubricating oil meeting the requirements of API class CH-4, Cl-4 or CJ-4. It is recommended to use lubricating oil from WhisperPower or a well-known brand.

## 3.2.4 Electrical diagrams

Refer to the Installation Manual for system drawings presenting connections and wiring.



## 4 OPERATION

## 4.1 GENERAL

The genverter is operational after full installation and filling up with fuel and engine lubricating oil; and subsequently connecting the battery and digital remote control panel. Fill with lubricating oil twice to allow the heat exchanger to get filled with oil. This is done by filling up with oil first, run for 60 seconds, and then stop the engine and fill up again.

When checking the oil level inside the lubricating oil reservoir, simply dip the dipstick into the oil without screwing the dipstick into the sump.

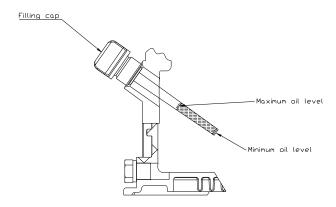


Figure 3: Oil dipstick

## ADJUSTING ENGINE SPEED

The genverter operates on fixed speed. Use the speed regulator (refer to Figure 4) to manually adjust speed (according pre-set speed ranges as documented in the specifications), if preferred. Untighten the regulator, move downward to adjust speed and tighten again. Make sure the PMG input voltage is not exceeded when increasing the engine speed.



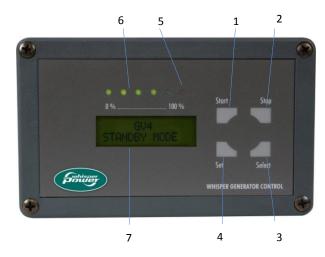
Figure 4: Speed regulator

## 4.2 CONTROL PANELS

The genverter is usually operated either from the PMG control panel (Piccolo 5 and Piccolo 4 [120V]) or from the DDC remote control panel (Piccolo 5 [120V] and M-GV 1 Piccolo).



Figure 9: WP-PMG local panel (230V version shown)



Start button
 Stop button
 Select button
 Failure lamp
 Load indicator
 Display

Figure 10: Digital diesel remote control panel

## 4.3 VARIABLE SPEED MODE

4. Set button

Genverters featuring article no. 49013005 have automatic rpm control.

In variable speed mode the engine will start when the starting button is pushed. The speed will adapt to the load. When an additional load will be switched on the engine will speed up. To avoid that the engine will not provide enough power to speed up while a new heavy load is added, the Minimal Engine Speed has to be set to a minimum (worst case) level from which the engine will be able to speed up again.



Example: When the engine is running at no load (or almost no load at 2500 rpm) and a 3 kW load (e.g. an air-conditioner) with an inrush current for motor starting of 4 x nominal power is switched on, the engine will probably not be able to ramp up the rpm. In this case the low speed setting has to be higher; possibly 2800 rpm. However when load steps of only 1 kW are switched on, one after another, a low speed setting at 2500 rpm will be OK. The optimal low rpm setting can be established by trial and error. However, the PMG's maximum input voltage shall not be exceeded.

## 4.4 OPERATING INSTRUCTIONS

While in operation, monitor the Piccolo AC load and voltage by means of the PMG panel LED indicators.

## 4.4.1 Summarized operating instructions (daily use)

"PRE-START" CHECKS

Perform the following routine "pre-start" checks prior to starting the genverter:

- 1 Check oil level
  - The genverter switches off in the event of insufficient oil pressure.
  - Even when the oil level is too low, the oil pressure can be high enough not to trip an alarm. Do not run the engine with the oil below the lowest mark, because a smaller volume of oil will become contaminated considerably quicker than a larger volume. Also the cooling can be affected. Therefore we recommend daily oil-checks.
  - Check oil level prior to starting the engine or at least 5 minutes after the engine has stopped.
- 2 Check for leakages.
- 3 Switch to power source selector switch to "OFF", or switch off all consumers in the usual way.
- 4 Switch on the battery switch (when installed).
- 5 Make sure the fuel valve is open.

## STARTING ROUTINE AND CHECKS

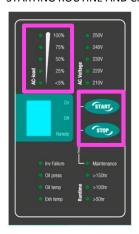


Figure 7: WP-PMG local panel

## Start the genverter:

- 1 Push the START button on the WP-PMG local panel (Figure 7) and hold for two seconds to initiate the full automatic starting procedure. As a result, the electric system is activated.
  - You can monitor the procedure on the remote control display.
  - The first time starting up or after running out of fuel it could be necessary to prime the fuel system. Refer to bleeding fuel system instructions in the maintenance chapter 5.2.2.
- In case of a 'cold start' (starting problems may occur in open air and/or, under winter conditions) the small orange oil screw plug on the cylinder head cover has to be removed. Add 2ml of engine lubrication oil and screw the plug back in before starting. Push down the decompression lever. It will return automatically when cranking.
  - Never use ether or gasoline for cold start as it could damage the engine.
  - Warm up the engine without load for 3 minutes.
- 3 A restart protection prevents starting the engine when it is already running, which may cause damage.

## CHECKS WHILE IN OPERATION

When in operation: perform the following operational checks on a regular basis:

- 1 Check for abnormal noise or vibration
- 2 Check the output parameters on the remote control display.
- 3 Observe the exhaust at the normal full load.

  The exhaust must be free from soot. Do not allow the engine to run with a dirty exhaust without investigating the cause as this may result in an expensive breakdown. When ramping up rpm, the engine will probably produce some smoke. After stabilizing on the right rpm for the load the exhaust should be free from soot.

## STOPPING ROUTINE

How to stop then genverter:

- Switch off all electrical devices (consumers). If the genverter has been running under full load for a longer period, do not shut it down abruptly. Reduce the electrical load to about 30% of the rated load and let it run for approx. 5 minutes.
- 2 Press the PMG STOP button (Figure 7) and hold for 2 seconds.
- 3 Switch to another AC power source, if available.



## 4.4.2 Extended operating instructions

## FIRST TIME CHECKS

Check when starting the first time or after a longer period of rest:

- Check for any damages caused by transport or installation.
- 2 Check if the installation conforms to the installation instructions.
- 3 Ensure the engine is free to turn without obstruction.
- 4 Check all hoses and hose connections for leaks.
- 5 Check all cables and terminal connections.

## CHECKS DURING LONGER OPERATION

Check engine load during longer operation. The first 50 hours of running the load should be restricted to 70 % of maximum load. Running for long periods at no load or light load in the first 50 hours can cause cylinder glazing and high oil consumption.

1 Ensure that the genverter is not overloaded. Overloading occurs when the electrical load (demand) is so high that the alternator cannot be turned around properly by the diesel engine. Overloading causes the engine to run rough, while using oil and excessive fuel and producing soot by the exhaust. The engine can even ston.

The genverter should therefore only be loaded at the maximum rated power for short periods (2-3 hours) only!

The high peak current is meant for the ability to start electrical devices that need a high current for starting especially electric motors and compressors (from standstill).

In order to prolong the genverter life expectancy, the nominal electrical demand on the system should be about 70% or the rated genverter's maximum load. Please note this when switching on your electrical devices!

Nevertheless, the Piccolo 4 and 5 are designed so as not to overheat, even under extreme conditions.

2 Do not run the genverter for very long periods at no load or at very low load. When this is necessary, do load the genverter at least one hour in 10 hours for minimum 70%. Long term running at too low load will cause the exhaust to be choked by carbon (soot).



#### WARNING

Never remove the battery while the engine is running or any electrical cable while the battery is connected in the circuit. Only disconnect the battery with the engine stopped and all switches in "OFF" position.

## STOPPING AFTER LONGER OPERATION

Avoid stopping of the genverter abruptly after a long period of operation at high load! Doing so, you avoid unnecessary thermal load to the engine!

Furthermore, do not stop the engine with the decompression lever unless in emergency when there is total loss of control. Act as follows:

- Prior to switching off the genverter, decrease the load (i.e. turn off most electrical users) and let the Piccolo run at low load for approx. 5 minutes to allow the engine to get properly cool (the influent coolant oil must flow through the system in order to cool the engine).
- 2 If the genverter is operating in a hot environment and you do not act as given above, the excessive heat in the engine can trip the "high temperature" alarms. In that case, a restart of the engine is not possible for some time. It is also recommended to switch off electrical users prior to stopping the genverter because of the voltage drop that occurs as the engine comes to a halt.
- 3 Press the STOP button and hold for 2 seconds.
- 4 Switch to another 230V power source, if available.



## 5 MAINTENANCE

## 5.1 MAINTENANCE INTERVALS

Service level:			break-in	1	2	3	4
		before	after	every	every	every	every
		each	35-50 h	200 h/	400 h/	800 h/	1600 h/
		start		6M*	12M*	24M*	36M*
Lubricating oil	check oil level	•					
	change oil and clean oil strainer		•	• (12M)			
	check lubricating oil pressure						
Cooling system	check and clean radiator (if installed)				•		
	replace water pump impeller				•		
	check hoses					•	
Exhaust	check exhaust		•				
Nuts & bolts	check all and tighten where necessary		•				
Electrics	check all electrical connections		•			•	
	check battery (acid level, connections)			•			
Fuel system	drain water from tank			•			
	replace fuel filter				•		
	check fuel hoses					•	
	check injection nozzle and injection pressure						
	check fuel injection pump						☐ (3200h)
Air supply	check air strainer and replace filter element				•		
Cylinder head	retighten cylinder head bolts and readjust valve		•			●/□	
	clearance						

- Whichever comes first.
- Can be done by user. Corrective action to be taken whenever necessary.
- ☐ WhisperPower service centre to be contacted.

## 5.2 ALTERNATOR

The alternator does not require any maintenance.

## 5.3 ENGINE

## 5.3.1 Preliminary instructions

All regular maintenance can be carried out when the enclosure is open. When oil and dirt has gathered in the enclosure measures have to be taken to avoid spilling oil and polluting the environment.

The first service on the engine should be carried out after 50 hours of its life and after a major overhaul. In the first 50 hours the engine should receive special attention:

- Long periods of light or no load running in the first 50 hours may lead to cylinder glazing and high oil consumption.
- For the same reason it is of the greatest importance to use the right oil specification.
- The first time starting up or after running out of fuel it could be necessary to prime the fuel system.

## 5.3.2 Bleeding fuel lines

Ensure there is sufficient fuel. The system is self-bleeding. The first time starting up or after running out of fuel it could be necessary to prime the fuel system. Push the start button activating the electric system and activating the fuel pump. When more time is needed to bleed, push "start" and "hold" the button on the local control panel (so not on the remote

panel). When holding the button the pump will work, but the unit will not start. Hold as long as necessary to bleed the system.

## 5.4 REGULAR MAINTENANCE

## 5.4.1 Changing oil and cleaning the oil strainer

In practice it will not be possible to change all oil in the system, because some oil will be left in the cooling system. Therefore we recommend changing the oil twice, especially at the end of break-in:

Have the engine run until it is on temperature and stop it. Drain oil by using a vacuum pump as commonly used in garages. Refill the engine with oil; start the engine and have it run for 5 minutes. Stop the engine and pause for a few minutes to let the oil gather in the crankcase.

The oil strainer can be found left below on the service side. Drain the oil again and put some tissues under the oil strainer cap before removing it. Take out the strainer element and clean it if necessary using tissue or white spirit.

Refill with fresh oil for the second time. Start again; after 5 minutes stop; pause for a few minutes check the level and add oil if necessary.

## 5.4.2 Checking the battery

Check the battery terminals for corrosion and clean if necessary.



## 5.4.3 Draining water from the fuel tank

Remove the drain plug and allow any water and sediment to drain. Drain at least 1 or 2 litres of fuel to remove the water and sediment.

## 5.4.4 Replacing the coolant pump impeller

When the impeller is replaced, the gasket between the pump case and the cover should be replaced as well (see also section 7).

Remove the cover to get access to the impeller. Remove the old impeller with the help of two screwdrivers. Install the new impeller and add some grease. Turn the blades in the direction of rotation of the pump, i.e. anticlockwise looking at the impeller. Refit the cover using the new gasket.

## 5.4.5 Replacing the fuel filter

Filter change is needed when the fuel is contaminated and as part of preventive maintenance at least every 400 running hours. Before changing the filter, clamp off the supply line. Remove the hoses from filter and attach them on the new filter again. The arrow on the filter housing indicates the direction of the flow. A clogged filter results in a lack of output of the engine and irregular running.

#### 5.4.6 Air filter element

The genverter is standard supplied with an air inlet filter element. Filter change depends on environmental contamination. Replace the air filter at least every 400 running hours. The foam around the filter element can be cleaned by compressed air. Do not use solvents to clean the foam. The filter cannot be cleaned and must be replaced. Access to the filter can be obtained by unscrewing the wing nut and pulling the engine towards the service side. The filter can now be replaced.

## 5.4.7 Checking hoses and electrical connections

Visually check cooling hoses, fuel hoses and electrical wiring, paying particular attention to abrasion, wear and corrosion. Have items replaced when necessary.

# 5.4.8 Retightening cylinder head bolts and adjusting valve clearance

Both procedures have to be carried out with a cold engine. Be sure to retighten the cylinder head bolts before adjusting the valve clearance. First remove the valve cover.

Loosen the bolts slightly, remove the rocker assembly (the rocker arms, shaft, and stays) and then retighten the bolts to the specified torque in the numerical order illustrated

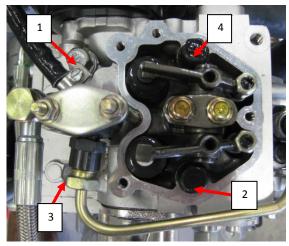


Figure 5: Cylinder head bolts

## Tightening torques

Cylinder head screws M9x1,5: 47 to 51 Nm Rocker arm bracket mounting: M6 x 1: 10 to 12 Nm

## Standard torque chart

Size	M6x1.0	M8x1.25	M10x1.5
Nm	10.8 <u>+</u> 1.0	25.5 <u>+</u> 2.9	49.0 <u>+</u> 4.9



Apply 80% torque when tightening bolts to aluminium alloy.

## Valve clearance

When the engine is in cold condition both valves should have a clearance of  $0.15 \pm 0.03$ mm. The adjustment has to be done at top dead centre (TDC) of the compression stroke. There is a marking on the flywheel, but this is invisible due to the PM cover. One can find the TDC by rotating the flywheel and watching each valve to open and close, thought.

Rotating the flywheel can be realized by means of the flywheel turning tool (article no. 98002002; also refer to Figure 6).



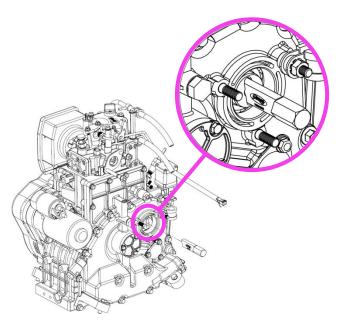


Figure 6: Turning tool to move to Top Dead Centre position

To be able to access the turning tool insertion point, first disassemble the water pump. Rotate the flywheel clockwise, allowing the exhaust valve to open and close and the intake valve to open and close. After the intake valve has closed, rotate the flywheel clockwise an additional ¼ turn. At this position the piston will be on compression stroke and both valves will be closed allowing valve clearance adjustment to be completed.

Before closing the valve cover apply some oil to the contact surface between the adjusting screw and push rod. Use a new valve cover gasket.

## 5.5 PUTTING OUT OF SERVICE

When not using the genverter for a longer period it is recommended to execute an engine preservation procedure.

- 1 Clean the engine.
- 2 Loosen the fuel suction pipe and fuel return and put them in a can with preservation diesel fuel. Start the engine and run the engine warm.
- 3 Stop the engine.
- 4 Drain the hot engine oil and refill with preservation oil.
- 5 Open the orange oil screw plug on the cylinder cover and add 2 cc preservation oil. Then rotate the engine.
- 6 Disconnect the battery and store it in a dry place free of frost and charge it regularly.
- 7 Close inlet- and outlet openings with tape.
- 8 Protect the genverter against the influences of bad weather conditions

This method of preservation will be sufficient for 6 months. Change oil before using the engine again.



## 6 TROUBLESHOOTING

## 6.1 GENERAL

If any problem should occur, check basic conditions and examine all external wiring, switch gear and circuit breakers. Also check if measuring instruments give the correct value. If in doubt, measure directly on the alternator terminals with an independent instrument.

In case of inverter failure or oil pressure, oil temperature or exhaust temperature limit exceeding, the error will be indicated on the PMG local panel (bottom left; refer to Figure 7).

## 6.2 ALTERNATOR/ ELECTRICAL FAULTS



Beware of parts which are live! The alternator generates voltage up to 650 V.



Remove 3 A fuse from the control panel while working on the genverter in order to prevent the engine from starting.

## 6.2.1 Troubleshooting table for alternator

PROBLEM	CAUSE	SOLUTION
No output (voltage) at all	Circuit breaker "off" or faulty fuse	Check switches and fuses and measure directly on the alternator to exclude external causes.
	Low engine RPM	Check the engine RPM and adjust
	Alternator failure	Check alternator resistance (1.4 $\Omega$ ). Contact WhisperPower Service
Genverter output voltage too low when in no load condition and RPM is above 2500 RPM	Alternator failure	Contact WhisperPower Service
Genverter output voltage too low	Genverter is overloaded	Switch off a load; reduce number of consumers
when under load, but OK in no load condition	Insufficient engine RPM	Increase minimum RPM setting
	Engine RPM drops when loaded	Refer to "Engine speed drops" section in 6.2

## 6.3 ENGINE FAULTS



Remove 3 A fuse from the control panel while working on the genverter in order to prevent the engine from starting.

## 6.3.1 General

When the engine is not cranking well, starting problems almost always originate from battery problems or poor battery cable connections.

When the engine does crank, starting problems almost always originate from lack of fuel or air bubbles in the fuel pipes.

A failure code is displayed when a hardware failure at the engine is detected.



## 6.3.2 Troubleshooting table for engine

PROBLEM	CAUSE	SOLUTION
Diesel engine fails to crank; no response at all	Battery switch off	Switch on
	Batter completely empty	Charge or replace battery
Diesel engine fails to crank, the starter makes clicking noises, or the engine cranks very slowly.	<ul> <li>Almost certainly this is a battery problem.</li> </ul>	Check battery voltage. Recharge the battery. Inspect battery terminals and cables for a good electrical connection (inspect for corrosion, tattered wires, etc.)
	Wiring system faulty	During the normal starting process, the battery voltage drops to 11V (with a fully charged battery). If the voltage does not drop during starting, the electrical connection is faulty. If the battery voltage drops lower than 11V, then the battery has been discharged too deep.
	Starter broken	Repair the starter motor
	Engine lubricating oil too thick	Change oil, using a lower viscosity grade
Starter is turning engine smoothly, but engine fails to start	Out of fuel or faulty fuel, water in the fuel	Fill up with fuel or replace with better quality
	<ul> <li>Fuel solenoid is not opening (no "click" can be heard)</li> </ul>	Check wire connections and circuitry to solenoid (refer to Single Line Diagram). Repair if necessary.
	Fuel lift pump is not working	Check fuel filter and fuel lift pump: clean or replace if necessary
	Air in fuel lines	Bleed air from fuel system (refer to maintenance section)
	Blocked injector	Have the injector tested and cleaned if necessary
	Wrong valve clearance	Adjust valve clearance
	Low compression because of dirty valves	Contact WhisperPower service department for advice
	<ul> <li>Loss of compression by wear out or damage</li> </ul>	Repair by WhisperPower service
Engine runs irregularly	<ul><li> Unsuitable or contaminated fuel</li><li> Lack of fuel</li></ul>	Fill up with fuel or replace by better quality
	Air in the fuel pipes	Bleed air from fuel system (refer to section 5.2.2)
	Choked fuel filter	Check fuel filter and replace if necessary
	<ul> <li>Disturbances on the electrical system/ user side</li> </ul>	Check whether the equipment using power has higher starter voltage demand. If not, contact WhisperPower service center
	Faulty fuel lift pump	Check and repair or replace
	Choked air filter	Check the air intake. Replace air filter if necessary.
	Lack of air	
	Choked exhaust system, exhaust blocked	Check the exhaust piping. Contact WhisperPower service department for advice necessary.
	Faulty actuator	Replace faulty parts. Contact WhisperPower service department for advice.
	Blocked injector	Have the injector tested and cleaned if necessary
	Wrong valve clearance	Adjust valve clearance
	Lack of fuel	Check fuel supply system: fuel pump and filter. Clean if necessary



PROBLEM	CAUSE	SOLUTION
Engine speed drops	Genverter overloaded	Reduce the electrical load (switch off some consumers)
	Fuel problem	Check fuel supply and clean fuel filter
	Too much lubricating oil	Drain oil to proper level
	Lack of intake air	Check air intake; clean air filter
	Choked exhaust system, exhaust blocked.	Check the exhaust piping. If necessary, contact
	, , , , , , , , , , , , , , , , , , , ,	WhisperPower service department for advice.
	Faulty actuator	Contact WhisperPower service department for advice
	Defective alternator (windings or other)	Genverter must be sent to manufacturer for repair of damaged bearing or winding
	Damaged engine	Repair by WhisperPower service
Engine does not stop on command	<ul> <li>Fuel solenoid is not switching off (standard version) or switching on (ungrounded version)</li> </ul>	Faulty engine control system. Close fuel valve.  Check wire connections to stop solenoid. Check
	• Loss of control	solenoid valve function. Replace if necessary.
Engine exhaust smokes	Faint blue smoke - generally the result of light load	Increase load.
	<ul> <li>Heavy blue smoke - caused by lubricating</li> </ul>	Check the oil level
	oil: oil level too high, worn cylinder,	Check the compression. If necessary, Contact
	stuck, broken or worn piston rings.	WhisperPower service department for advice.
	When the engine RPM is ramping up to react at a load step some smoke may be unavoidable.	No action required.  Readjust minimum rpm setting
	Wrong setting of minimum RPM.	Check the fuel. Check for overload
	Sooty black smoke –incomplete     sombustion says ad by averland, shaked	Check the air filter. Replace if necessary
	combustion caused by: overload, choked air filter, air inlet temperature too high,	Adjust minimal RPM setting
	unsuitable fuel or water in fuel.	Readjust valve clearance
	Valve clearance incorrect.	
	Continuous running with very low load.	Increase load and have the engine run for a few hours
Engine starts, but stops after 10 up to 30 seconds	<ul> <li>Protection system stops the engine; this can be caused by oil pressure failure, loose wire or faulty alarm switch.</li> </ul>	Reconnect the wiring or have the system repaired by WhisperPower.
	Faulty alarm switch/sensor	Replace the switch.
Engine stops by itself	Overload or short circuit	Switch off the consumers and test for short circuit. If necessary, contact WhisperPower service department for advice.
	<ul> <li>Cooling oil temperature too high due to insufficient raw water rate.</li> </ul>	Check raw water pump (refer to section 5.4.4). Replace impeller and/or gasket if necessary
	Lack of fuel	Check fuel supply system – tank level, fuel lines, pump, filter, valves, etc. – and take appropriate action.
	Oil pressure low (oil pressure switch tripped)	Check oil level. Refill if necessary. Check oil pressure and have engine repaired by WhisperPower if necessary.
	<ul><li>Air or water in the fuel.</li><li>Blocked air or fuel filter.</li></ul>	Check and clean.
	Loss of compression by wear out or	Repair by WhisperPower service.
	damage.	, .,



PROBLEM	CAUSE	SOLUTION
Loss of power	Oil level too high	Drain oil to the correct level
	Choked fuel filter	Replace the fuel filter
	Choked air filter	Check air inlet openings; clean air filter
	• Exhaust blocked	Check the exhaust system. If necessary, contact WhisperPower service department for advice.
	• Injector blocked	Have the injector checked and – if necessary – repaired.
	<ul> <li>Loss of compression, sticking or damaged piston ring</li> </ul>	Have the compression measured. If necessary, contact WhisperPower service department for advice.
		Clean or replace the rings
	Wear out of cylinder	Have the compression measured and have the engine overhauled
Over-temperature	Overload	Reduce the load
	Exhaust choked with carbon	Clean exhaust
	Cooling circuit failure	Contact WhisperPower service

## 6.4 WARNINGS



Genverter must be shut off immediately if:

- unusual noise comes from genverter.
- exhaust gases suddenly colour dark.

## 6.5 SERVICE ADDRESS

If you cannot correct a problem with the aid of the trouble shooting tables, contact your WhisperPower Service Centre or WhisperPower Netherlands for an extended service list,

Tel: INT +31-512-571555. 7x24 Hr service.



# **7 SPARE PARTS LIST**

We recommend the following spares for service and maintenance.

• Kit A: parts for regular maintenance parts marked (\*)

article no. 40401170

• Kit B: parts for maintenance + spare parts: all parts marked (\*)+(\*\*)

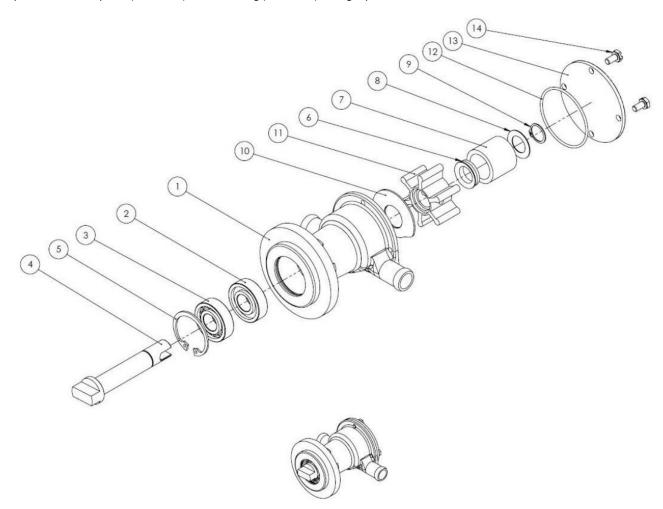
article no. 40401171

40209030         Fuel filter (*)           50201160         Fuel lift pump (**)           40401329         Air filter element(*)           40401340         Oil strainer (**)           50209236         Lube oil pressure switch           50209239         Cooling oil pressure switch (**)           50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401381         Fuel pump (high pressure), complete           40401381         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)	ARTICLE NO	DESCRIPTION
40401329         Air filter element(*)           40401340         Oil strainer (**)           50209236         Lube oil pressure switch           50209239         Cooling oil pressure switch (**)           50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401322         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly / wb brass spindle (**)           40401381         Fuel pump (high pressure), complete           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**) (same as repair kit A except for the shaft) <td>40209030</td> <td>Fuel filter (*)</td>	40209030	Fuel filter (*)
40401340         Oil strainer (**)           50209236         Lube oil pressure switch           50209239         Cooling oil pressure switch (**)           50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           4040121         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401200         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**) (same as repair kit A except for the shaft)           40401028         Oil cooler and all fittings (***) <tr< td=""><td>50201160</td><td>Fuel lift pump (**)</td></tr<>	50201160	Fuel lift pump (**)
50209236         Lube oil pressure switch           50209239         Cooling oil pressure switch (**)           50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly / w brass spindle (**)           40401385         Injector assembly / w brass spindle (**)           40401386         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40401070         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401018         Oil pipes and fittings (***) <td>40401329</td> <td>Air filter element(*)</td>	40401329	Air filter element(*)
50209239         Cooling oil pressure switch (**)           50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401221         Cylinder head gasket kit           40401392         Cylinder head gasket kit           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly /w brass spindle (**)           40401386         Injector assembly (**)           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***) <td>40401340</td> <td>Oil strainer (**)</td>	40401340	Oil strainer (**)
50209219         Temperature sensor (**)           40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)  <	50209236	Lube oil pressure switch
40401060         Wiring loom           50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly / w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	50209239	Cooling oil pressure switch (**)
50209136         Remote control cable, 10 m, including connectors           40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	50209219	Temperature sensor (**)
40401279         Valve cover gasket (*)           40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401024         Water hoses and clamps (***)	40401060	Wiring loom
40401221         Cylinder head gasket           40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	50209136	Remote control cable, 10 m, including connectors
40401392         Cylinder head gasket kit           40401391         Sealing ring / seal kit (**)           40401020         Actuator assembly /w brass spindle (**)           40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	40401279	Valve cover gasket (*)
40401391 Sealing ring / seal kit (**)  40401020 Actuator assembly /w brass spindle (**)  40401385 Injector assembly (**)  40401381 Fuel pump (high pressure), complete  40401240 Fuel pump solenoid (**)  40401386 Starter motor 12V  40201270 Raw water pump assembly  40409011 Kit: impeller (40409013) + gasket (40409012) (*)  40409021 Pump cover (**)  50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40401221	Cylinder head gasket
40401020       Actuator assembly /w brass spindle (**)         40401385       Injector assembly (**)         40401381       Fuel pump (high pressure), complete         40401240       Fuel pump solenoid (**)         40401386       Starter motor 12V         40201270       Raw water pump assembly         40409011       Kit: impeller (40409013) + gasket (40409012) (*)         40409021       Pump cover (**)         50209018       Cover bolts (**) (6PC)         40201271       Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)         40201272       Pump repair kit B (**)(same as repair kit A except for the shaft)         40401029       Oil cooler and all fittings (***)         40401018       Oil pipes and fittings (***)         40401024       Water hoses and clamps (***)	40401392	Cylinder head gasket kit
40401385         Injector assembly (**)           40401381         Fuel pump (high pressure), complete           40401240         Fuel pump solenoid (**)           40401386         Starter motor 12V           40201270         Raw water pump assembly           40409011         Kit: impeller (40409013) + gasket (40409012) (*)           40409021         Pump cover (**)           50209018         Cover bolts (**) (6PC)           40201271         Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)           40201272         Pump repair kit B (**)(same as repair kit A except for the shaft)           40401029         Oil cooler and all fittings (***)           40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	40401391	Sealing ring / seal kit (**)
40401381       Fuel pump (high pressure), complete         40401240       Fuel pump solenoid (**)         40401386       Starter motor 12V         40201270       Raw water pump assembly         40409011       Kit: impeller (40409013) + gasket (40409012) (*)         40409021       Pump cover (**)         50209018       Cover bolts (**) (6PC)         40201271       Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)         40201272       Pump repair kit B (**)(same as repair kit A except for the shaft)         40401029       Oil cooler and all fittings (***)         40401018       Oil pipes and fittings (***)         40401024       Water hoses and clamps (***)	40401020	Actuator assembly /w brass spindle (**)
40401240 Fuel pump solenoid (**)  40401386 Starter motor 12V  40201270 Raw water pump assembly  40409011 Kit: impeller (40409013) + gasket (40409012) (*)  40409021 Pump cover (**)  50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40401385	Injector assembly (**)
40401386 Starter motor 12V  40201270 Raw water pump assembly  40409011 Kit: impeller (40409013) + gasket (40409012) (*)  40409021 Pump cover (**)  50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40401381	Fuel pump (high pressure), complete
40201270 Raw water pump assembly 40409011 Kit: impeller (40409013) + gasket (40409012) (*) 40409021 Pump cover (**) 50209018 Cover bolts (**) (6PC) 40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft) 40401029 Oil cooler and all fittings (***) 40401018 Oil pipes and fittings (***) 40401024 Water hoses and clamps (***)	40401240	Fuel pump solenoid (**)
40409011 Kit: impeller (40409013) + gasket (40409012) (*)  40409021 Pump cover (**)  50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40401386	Starter motor 12V
40409021 Pump cover (**) 50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40201270	Raw water pump assembly
50209018 Cover bolts (**) (6PC)  40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40409011	Kit: impeller (40409013) + gasket (40409012) (*)
40201271 Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal (40409015), Clips (40409019 and 40409016)  40201272 Pump repair kit B (**)(same as repair kit A except for the shaft)  40401029 Oil cooler and all fittings (***)  40401018 Oil pipes and fittings (***)  40401024 Water hoses and clamps (***)	40409021	Pump cover (**)
(40409015), Clips (40409019 and 40409016)         40201272       Pump repair kit B (**)(same as repair kit A except for the shaft)         40401029       Oil cooler and all fittings (***)         40401018       Oil pipes and fittings (***)         40401024       Water hoses and clamps (***)	50209018	Cover bolts (**) (6PC)
40201272 Pump repair kit B (**)(same as repair kit A except for the shaft) 40401029 Oil cooler and all fittings (***) 40401018 Oil pipes and fittings (***) 40401024 Water hoses and clamps (***)	40201271	Pump repair kit A consisting of: Shaft (40409022), Bearings (2 pcs.) (40409014), O-ring (40409012), Seal
40401029       Oil cooler and all fittings (***)         40401018       Oil pipes and fittings (***)         40401024       Water hoses and clamps (***)	-	(40409015), Clips (40409019 and 40409016)
40401018         Oil pipes and fittings (***)           40401024         Water hoses and clamps (***)	40201272	Pump repair kit B (**)(same as repair kit A except for the shaft)
40401024 Water hoses and clamps (***)	40401029	Oil cooler and all fittings (***)
	40401018	Oil pipes and fittings (***)
40401031 Fuel hose kit	40401024	Water hoses and clamps (***)
	40401031	Fuel hose kit



## **RAW WATER PUMP**

Replace both the impeller (40409013) and the O-ring (40409012) during repairs.



No.	Article no.	Description
		•
1	40409020	Pump body
2	40409014	Bearing
3	40409014	Bearing
4	40409022	Shaft
5	40409016	Large clip
6	40409018	V-ring
7	40409015	Seal
8	40409017	Washer
9	40409019	Small clip
10	40409023	Impeller back plate
11	40409013	Impeller
12	40409012	O-ring
13	40409021	Pump cover
14	50209018	Screws

Fig. 10: Raw water pump assembly (40201270)



## 8 MAINTENANCE LOG

Maintenance log	Wartungslogbuch	Journal de maintenance
This log must remain with the generator. In the event of a warranty claim, a copy of this log has to be sent to the manufacturer.	Dieses Logbuch verbleibt an Bord. Im Falle eines Garantieanspruchs muss eine Kopie an den Hersteller geschickt werden.	Ce journal demeure à bord. En cas de prétention à garantie, une copie est à dresser au fabricant.

DC 3C	be sent to the manufacturer.			Hersteller geschickt werden.			
	Inspection required at: Vorgesehen bei: Inspection exigée après:	Service level: Inspektionskategorie: Catégorie d'inspection:	Hours on indicator: Stand Betriebsstundenzähler: Etat du commteur d'heures:		Inspected by: Prüfer: Contrôleur:	Date: Datum:	*) Seal, stamp & full address of responsible WhisperPower Service Centre (only applicable to items marked   *) Stempel bzw. volle Adresse der Whisperpower Servicefirma (nur für mit  markierten Servicearbeiten)  *) Cachet et adresse complète du centre de services WhisperPower (seulement pour les travaux marqués  .
01	35 - 50 h	break-in					
02	200 h	1					
03	400 h	1,2					
04	600 h	1					
05	800 h	1,2,3					
06	1000 h	1					
07	1200 h	1,2					
08	1400 h	1					
09	1600 h	1,2,3,4					*)
10	1800 h	1					
11	2000 h	1,2					
12	2200 h	1					
13	2400 h	1,2,3					
14	2600	1					
15	2800 h	1,2					
16	3000 h	1					
13	3200 h	1,2,3,4					*)
14	3400 h	1					
15	3600 h	1,2					
16	3800 h	1					
17	4000 h	1,2,3					



	Inspection required at: Vorgesehen bei: Inspection exigée après:	Service level: Inspektionskategorie: Catégorie d'inspection:	Hours on indicator : Stand Betriebsstundenzähler : Etat du compteur d'heures:	Inspected by: Prüfer: Contrôleur:	Date: Datum:	*) Seal, stamp & full address of responsible WhisperPower Service Centre (only applicable to items marked  )  *) Stempel bzw. volle Adresse der Whisperpower Servicefirma (nur für mit  markierten Servicearbeiten)  *) Cachet et adresse complète du centre de services WhisperPower (seulement pour les travaux marqués  ).
18	4200 h	1				
19	4400 h	1,2				
20	4600 h	1				
21	4800 h	1,2,3,4				*)
22	5000 h	1				
23	5200 h	1,2				
24	5400 h	1				
25	5600 h	1,2,3				
26	5800 h	1				
27	6000 h	1,2				
28	6200 h	1				
29	6400 h	1,2,3,4				*)
30	6600 h	1				
31	6800 h	1,2				
32	7000 h	1				
33	7200 h	1,2,3				
34	7400 h	1				
35	7600 h	1,2				
36	7800 h	1				
37	8000 h	1,2,3,4				*)
38	8200 h	1				
39	8400 h	1,2				
40	8600 h	1				
41	8800 h	1,2,3				
42	9000 h	1				

# Supplier's Declaration of Conformity/Incorporation

## In accordance with EN ISO 17050-1:2004

WhisperPower Piccolo 4, Piccolo 5 and M-GV 1 genverters

No. 49001005, 49002055, 49003005, 49003006, 49013005, 49003055

Issuer's name: WhisperPower BV

Issuer's address: Kelvinlaan 82, NL-9207 JB Drachten

Object of the declaration:

The object of the declaration described above is in conformity with the requirements of the following Directives and standards, as applicable:

Document Title

2004/108/EC Electromagnetic Compatibility Directive

EN 61000-3-2:2014 Electromagnetic compatibility (EMC) - Part 3-2: Limits - Limits for harmonic current emissions

(equipment input current ≤ 16 A per phase)

EN61000-6-1: 2007 Electromagnetic compatibility (EMC) - Part 6-1: Generic standards - Immunity for residential,

commercial and light-industrial environments

EN 61000-6-2: 2007 Electromagnetic compatibility (EMC) -- Part 6-2: Generic standards - Immunity for industrial

environments

EN 61000-6-3: 2007+A1:2011 Electromagnetic compatibility (EMC) -- Part 6-3: Generic standards - Emission standard for

residential, commercial and light-industrial environments

2006/95/EC Low Voltage Directive

EN 60950:2000 Safety of information technology equipment

2004/26/EC Non-Road Mobile Machinery Exhaust Emissions Directive

2006/42/EC Machinery Directive

EN 842:1996+A1:2008 Safety of machinery - Visual danger signals - General requirements, design and testing ISO 12100:2010 Safety of machinery - General principles for design - Risk assessment and risk reduction

The machinery is incomplete and must not be put into service until the machinery into which it is to be incorporated or the vessel into which it is to be installed, has been declared in conformity with the provisions of the Directive.

We undertake to transmit, in response to a reasoned request by the appropriate national authorities, relevant information on the partly completed machinery identified above.

Signed for and on behalf of:

WhisperPower BV

M. Favot,

Chief Technical Officer,

Drachten, March 1, 2018

The technical documentation for the machinery is available from: WhisperPower BV, Kelvinlaan 82, 9207 JB Drachten, Netherlands



Kelvinlaan 82, 9207 JB Drachten, Netherlands

Tel: + 31-512-571550 / Fax: + 31-512-571599

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